

## Sheet Metal Brake

Use this Machine to bend sheet metal up to 1/8" thick.

Adjust the bending die for the thickness of your stock.

Clamp your stock into the mouth of the brake,

Lift the brake die to fold your material

See a Shop Technician if you need assistance installing/removing the fingers for box bending



## Horizontal Band Saw

This machine is used to cut metal tube, rod, bar and other shapes.

Raise the cutting arm enough to clear the workpiece.

Lock the cutting head by closing valve on hydraulic cylinder.

Adjust vise angle to desired position.

Set workpiece FLAT on saw bed.

Clamp workpiece firmly in vise.

Turn on saw (the coolant pump comes on automatically).

Unlock the cutting head by opening valve on hydraulic cylinder.

Adjust feed speed by turning dial on hydraulic cylinder.

Do not attempt to cut metal too fast, it damages the blades.

