

Jointer

Get a Shop Technician's approval before operating the jointer.

NEVER run used wood through this machine; only **NEW, SOLID** wood can be used.

Use push sticks or push blocks to handle the stock.

Inspect stock carefully for staples, nails etc. Any foreign matter will damage the knives.

Make adjustments for depth of cut and position of fence before turning on the machine.

Recommended depth of cut for jointing an edge is 1/8 inch; for a flat surface, 1/16 inch.

Stock must be at least 12 inches long. Stock to be surfaced must be at least 3/8 inch thick.

Feed the work so the knives will cut with the grain.

NEVER attempt to joint end grain.

Use only new stock that is free of knots, splits and checks.

Keep your hands away from the cutterhead even though the guard is in position. Maintain at least a 4 inch margin of safety.

The jointer knives must be sharp: dull knives will vibrate the stock and may cause a kickback.

