Wide Drum Sander

This machine is used to thickness wood composite materials (Homasote, MDF, Particle Board) and to finish sand solid wood materials.

Never thickness more than 4 sq/ft of material without the permission of a shop technician!

This machine is usually fitted with a very coarse abrasive intended to thickness sand wood composites, if you need to finish sand something please ask a shop technician for assistance in changing the abrasive.

Single workpieces must be at least 10” long,

Shorter workpieces may be sanded by feeding them end to end.

Turn hand wheel to adjust the conveyor table height to the thickness of your stock.(thickness indicator on right side of conveyor table)

Adjust the conveyor feed to the desired speed with adjustment dial.

Turn on the drum with the toggle switch.

Push your workpiece beneath the drum head.

This machine is not designed for removing more than 1/32” per pass. Never adjust the handwheel more than ½-turn per pass - damage to the machine will result!!

Shut off both switches before stepping away form the machine.